

SHIP Monday 15/03

Work Order ID 56919



Page 1

March 12, 2010 1:40:35 PM

Item ID: D3705-11

Accept



Setup

Start



Stop



Revision ID:

Item Name: MAIN PANEL

Start Date: 3/15/10 Start Qty: 2.00



Cust Item ID:

Required Date: 3/15/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: W

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
100	

0.00

100

FLOW WATER JET



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3705 Dwg Rev: C Prog
Rev: C 2- Deburr if necessary

BB 10-3-15

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

BB 10-3-15

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

5/10/15

(13)



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Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

Small Fab

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

0.00

0.00

0.00

0.00

0.00

Memo
Deburr if necessary.

140



QC5- Inspect part completeness to step on W/O

0.00

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Work Order ID 56919



Page 3

March 12, 2010 1:40:36 PM

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Start



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Stop



Start Date: 3/15/10 Start Qty: 2.00



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Required Date: 3/15/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Black Sandtex(Ref.4.3.5.7) per QSI005 4.3

M105642

0.00

Powdercoat

Powder Coating

Memo

0.00

START TIME: 11:00

OVEN TEMPERATURE:

BL 10-3-15

300

FINISH TIME: 11:30

170



QC3- Inspect Part Finish

0.00

QC

Quality Control

Memo

0.00

S.06315

(Y3)

180



Identify as per dwg & Stock Location:

0.00

Packaging

Packaging

Memo

0.00

Rec/1/15 (3)



Work Order ID 56919

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March 12, 2010 1:40:36 PM

Item ID: D3705-11

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Setup

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Revision ID:

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Stop



Start Date: 3/15/10 Start Qty: 2.00



Cust Item ID:

Required Date: 3/15/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/03/15 JH

MF

10-3-15



Picklist Print

Page 1

March 12, 2010 1:40:34 PM

Work Order ID: 56919**Parent Item:** D3705-11**Parent Item Name:** MAIN PANEL**Start Date:** 3/15/10**Required Date:** 3/15/10**Comments:** IPP Rev:A 09-01-09 rev.c as per dwg DD verified by:EC**Start Qty:** 2.00**Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased	No				sf	286.3841	0.7000	1	BB 10-3-14	

6061-T6 .063 Sheet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	286.3841211	
110551	18.1841211	
113608	268.2	113608

DART AEROSPACE LTD	Work Order:	56919
Description: MAIN PANEL	Part Number:	D3705-11
Inspection Dwg: D3705-11 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

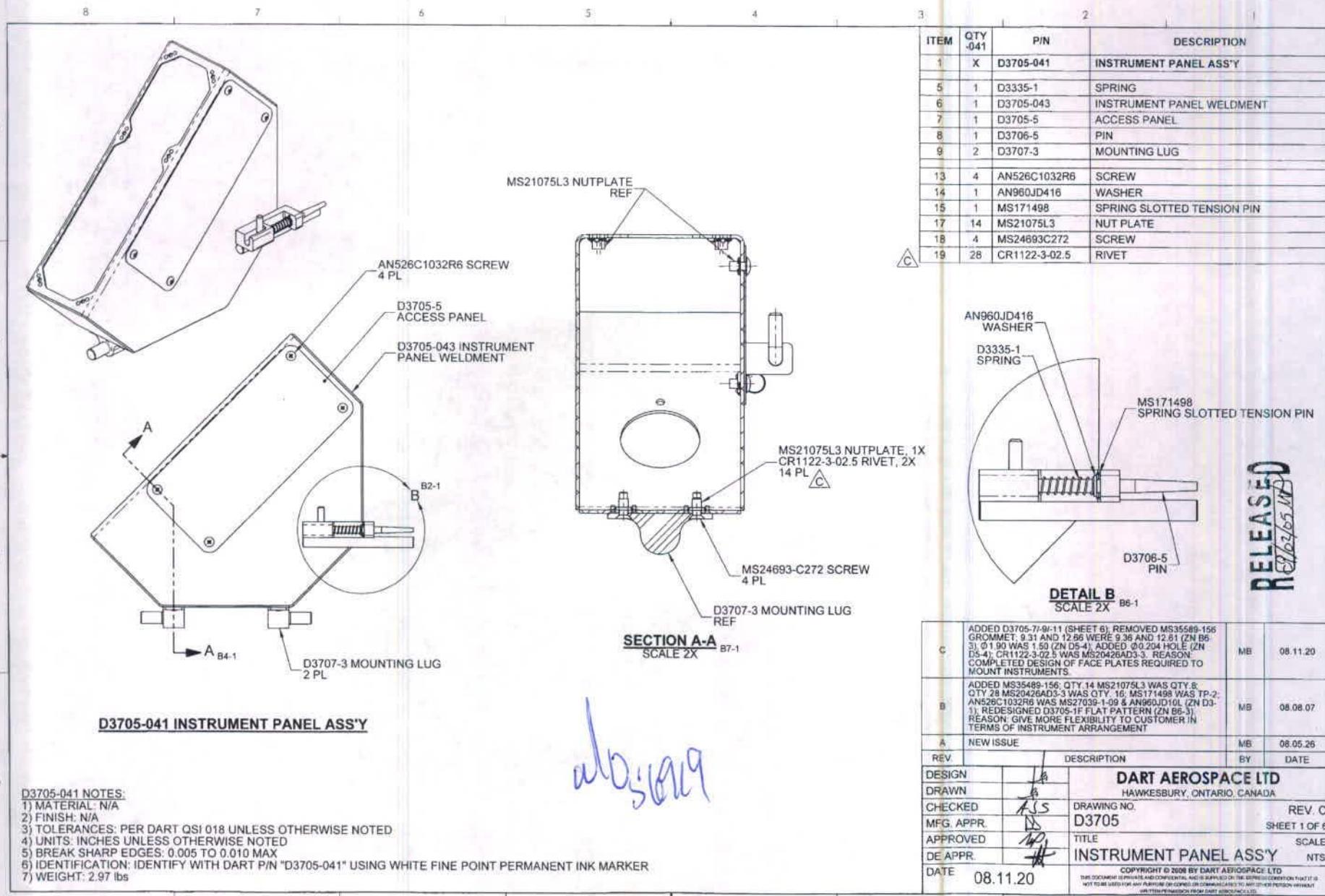
Measured by:	B
Date:	10-3-15

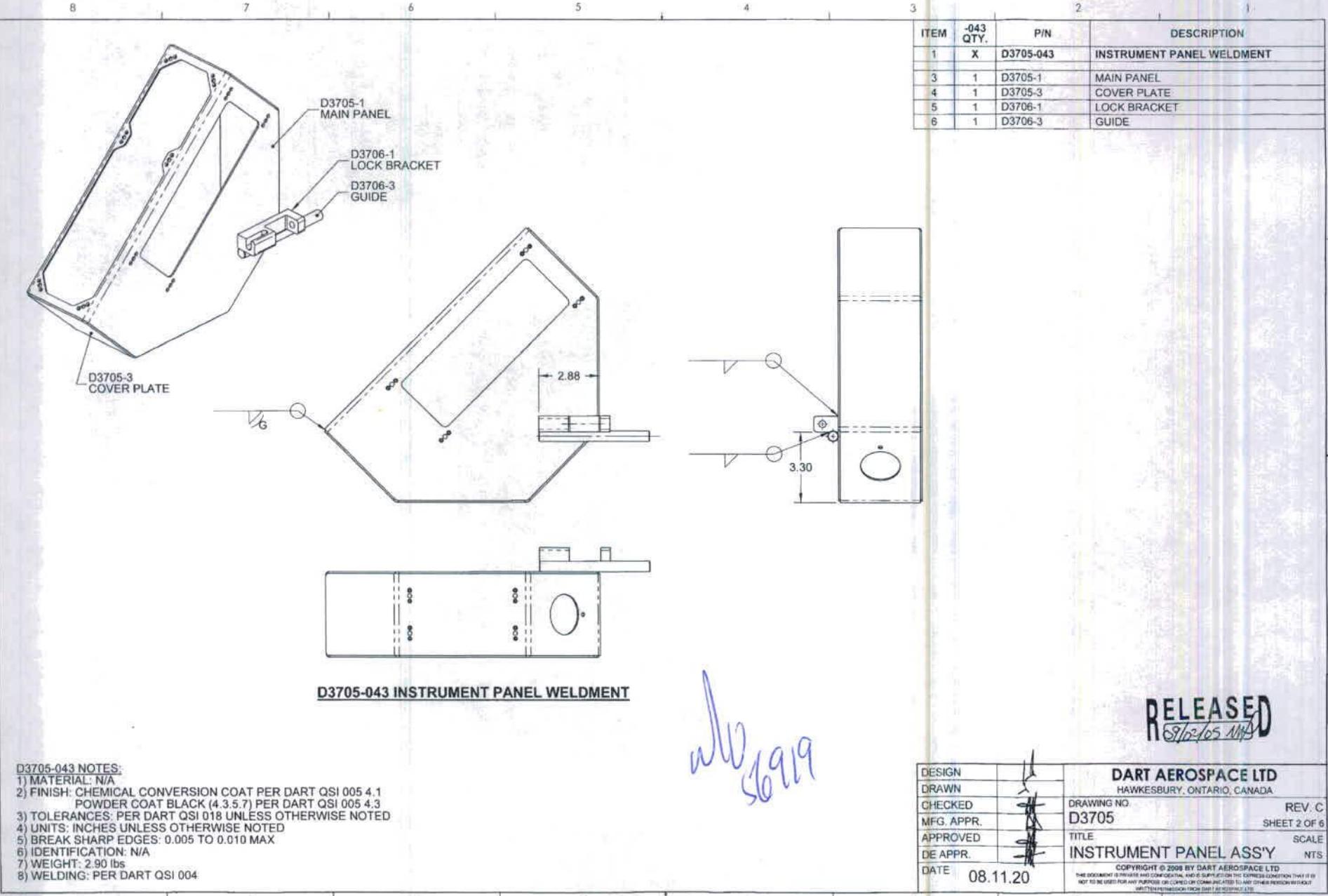
Audited by:	S
Date:	10/03/15

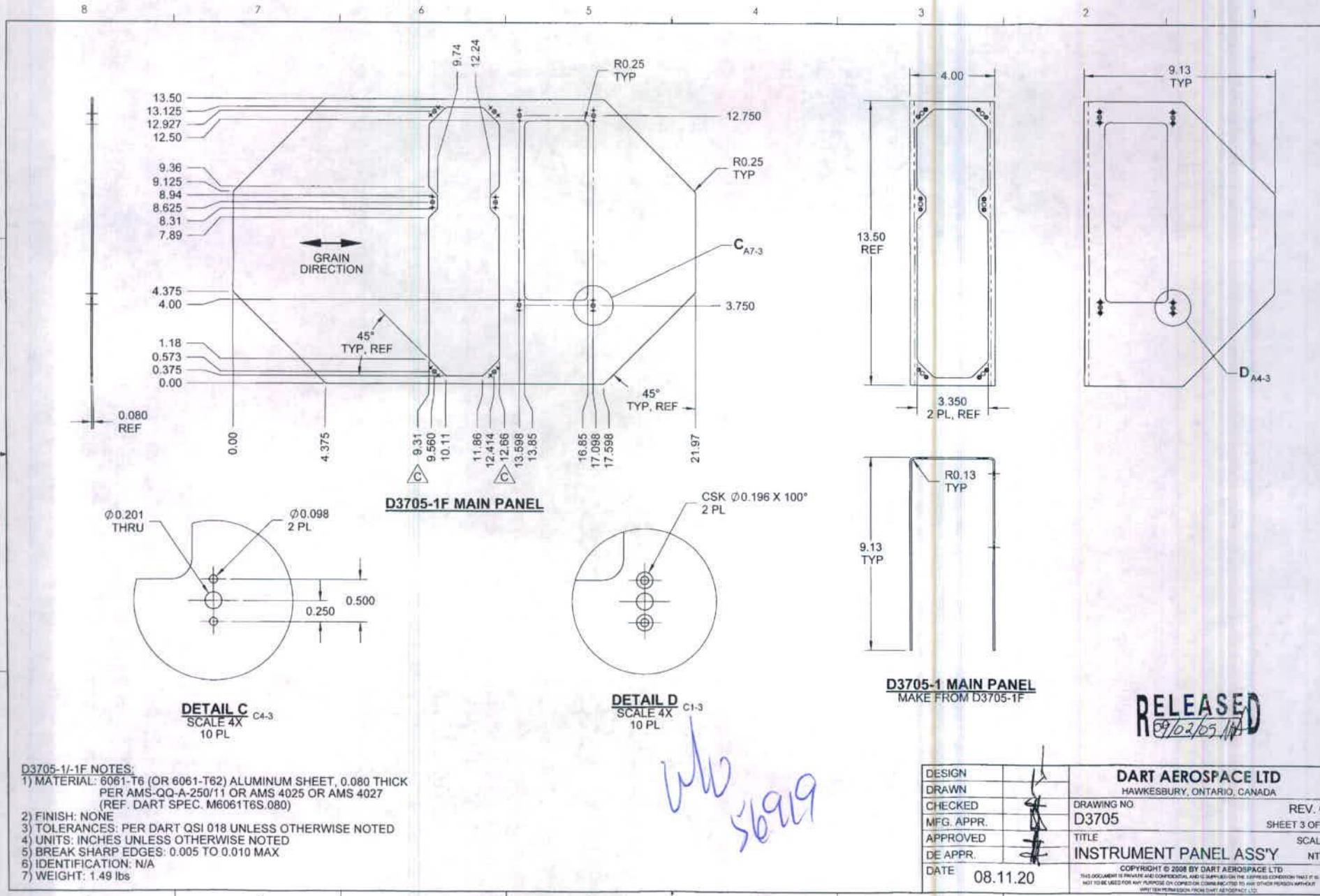
Prototype Approval: N/A
Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



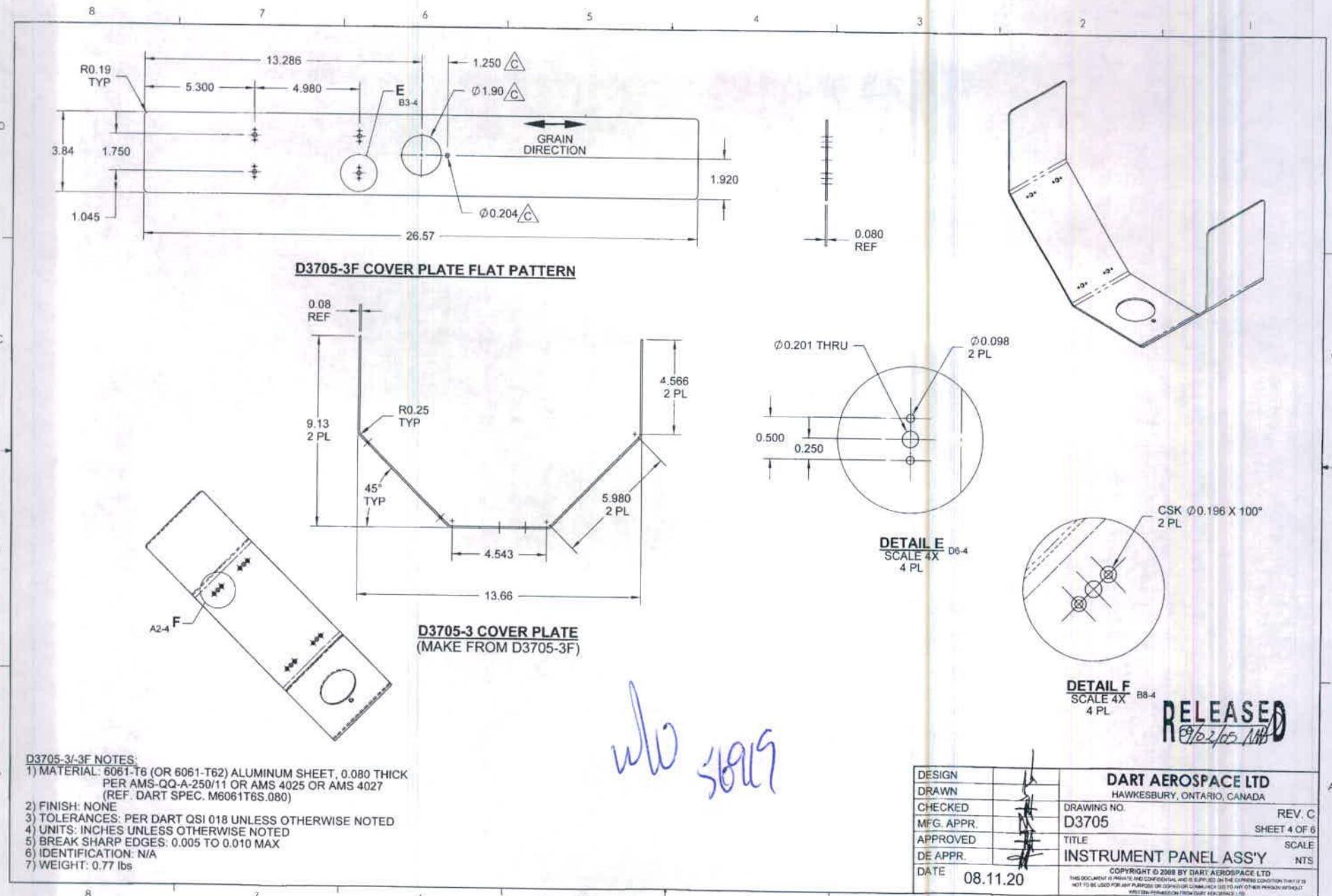


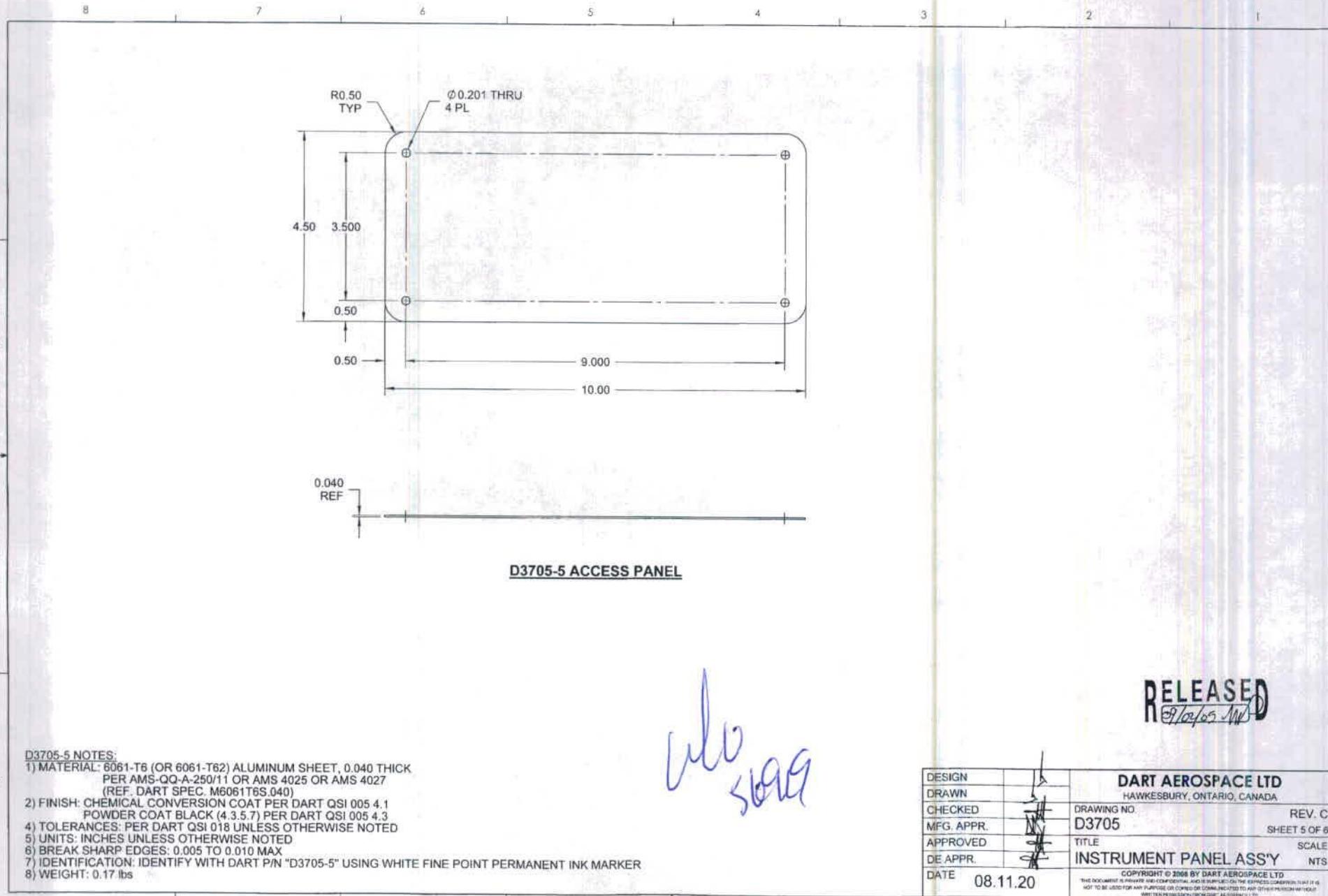




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CHECKED	<i>[Signature]</i>	DRAWING NO. D3705
MFG. APPR.	<i>[Signature]</i>	REV. C
APPROVED	<i>[Signature]</i>	SHEET 3 OF 6
DE APPR.	<i>[Signature]</i>	TITLE
DATE	08.11.20	SCALE
		INSTRUMENT PANEL ASS'Y
		NTS

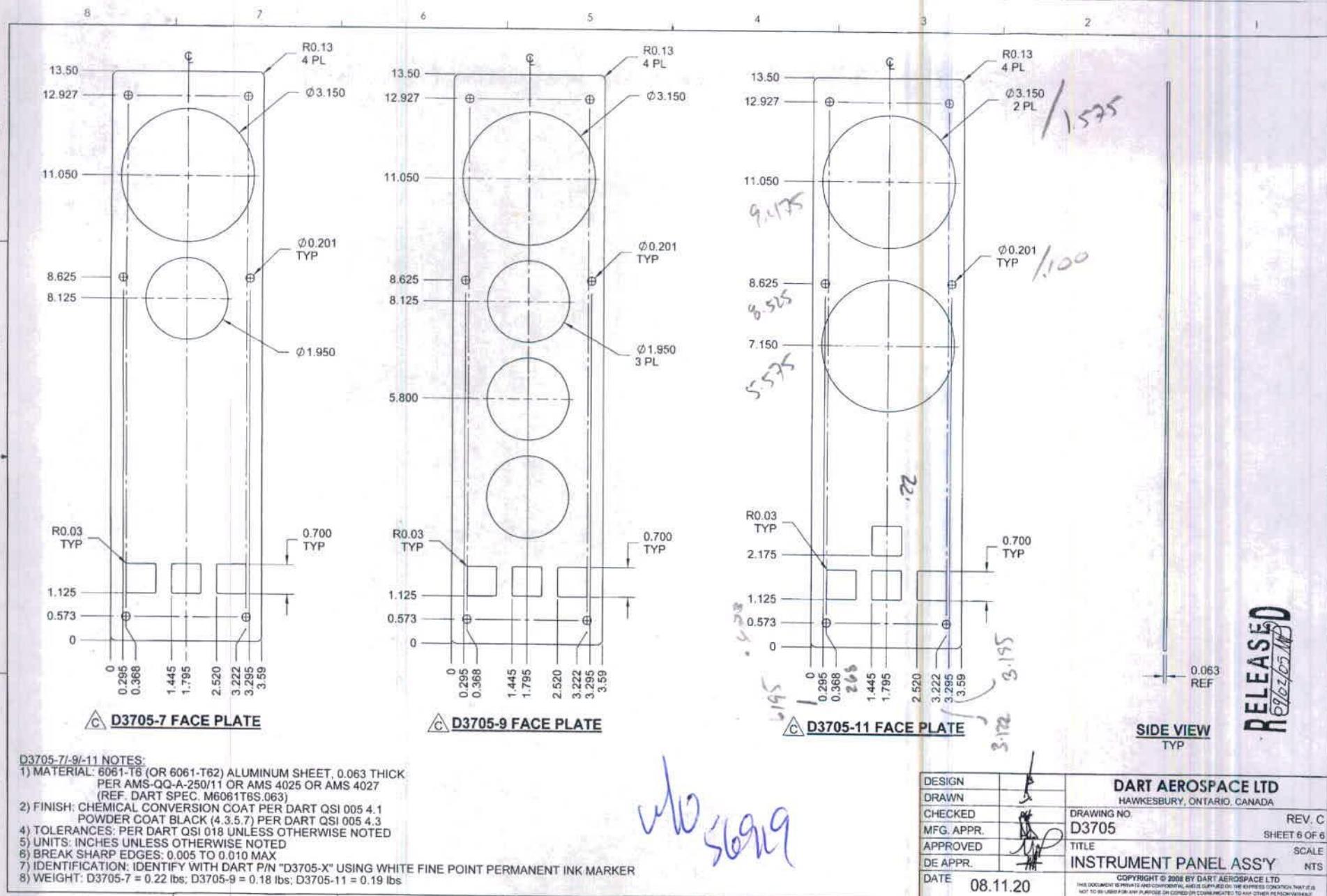
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